



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4704-041
Job Sheet 161978



ASAP
(1)

Part No: D4704-041

Job Qty: 2 ea

Part Name: Expandable Pin Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 11/15/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS IPP REV:B 12.10.16 AS PER DWG REV:A DD VERF:JFS IPP REV:C 17.01.11AS PER DWG REV.B PRELIM DD VERF:JLM

Ship Via:

Bill of Materials

Part/Part Name	Part Note	Serial No	Quantity	Location
D4704-041 Expandable Pin Assembly	DWG REV B SHEET 1 IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS IPP REV:B 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP REV:C 17.01.11AS PER DWG REV.B PRELIM DD VERF:JLM		0.000	
D4708-1 Lanyard	DWG REV C IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS		0.000	
D4709-1 Spring Clip	DWG REV C SHEETS 1,2 IPP REV:A 12.09.11 NEW ISSUE DD VERF:JLM		0.000	
D4711-041 Expandable Pin Assembly, Modified	DWG REV D IPP REV:A 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP REV:B 13.03.11 AS PER DWG REV.C DD VERF:JFS		0.000	
MS20613-4C8 Rivet			0.000	

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea	11/14/17	0.00	0.00	Start up container	
120	Small Fab	2 pcs	11/15/17	0.00	0.62	Small Fab	
130	QC	2 pcs	11/15/17	0.00	0.00	QC5	
140	Packaging	2 pcs	11/15/17	0.00	0.00	Packaging3	
150	QC21-SA	2 Ea	11/15/17	0.00	0.00	QC21	

Job BOM

Part / Item	Component Name	Quantity	Operation	Special Comments
D4704-041 B161978	3005669 (1X) 3005683 (1X)	24 Ea (2 ea)	90-Start up Operation	
D4711-041	Expandable Pin Assembly, Modified	4 Ea (2 ea)	90-Start up Operation	
MS20613-4C8	Rivet	28 Ea (4 ea)	90-Start up Operation	

MS20613-4C8

2

4708-1

1X

Operation 4709-1
90-Start up Operation

2X

Status: Stock

Part: **D4704-041 B161978**

Created: 9/30/17 1:29 PM DART.MICHAUD-
FEBRILLE.VICTORIA



Serial No: **S000267**

Printed By: Goldston, Justin 10/2/17 10:45 AM

y	Allocated	Std Qty
0		0
0		0
0		0

10/1/17 12:52 PM Dart.Renwick.Jennifer

Work Order Summary

Page 1 of 1

Thursday, September 28, 2017 8:07:32 AM

Criteria : Work Order ID: 161978 Item ID: D4704-041 Product Family SMALL FAB
Work Order Start Dates 5/31/2017 to 5/31/2017 11:59:59 PM Work Order Required Dates 6/2/2017 to 6/2/2017 11:59:59 PM

All References

Work Order Status Released

Work Order ID	161978	Required Qty	2.0000	Status Code	Released
Item ID	D4704-041	Accepted Qty	0.0000	Scrap Qty	0.0000

Item Name Expandable Pin Assembly

Current Acct Value \$409.282

Start Date	5/31/2017	Required Date	6/2/2017	Completed Date	
Standard		** Actual **		** Acct. Value **	** Variance **
				** Variance % **	

	<u>Total</u>	<u>Each</u>	<u>Each</u>	<u>Each</u>	<u>Each</u>
Direct Costs					
Material	\$88.814	\$0.000	\$173.322	\$173.322	100.00%
Labor	\$27.891	\$0.000	\$68.854	\$68.854	100.00%
Outplant	\$9.633	\$0.000	\$4.617	\$4.617	100.00%
Variable Burden	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
Fixed Burden	\$76.987	\$0.000	\$155.729	\$155.729	100.00%
Material Burden	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
** Total **	\$203.325	\$0.000	\$402.521	\$402.521	

Item ID/Item Name	Required Qty	Issue Code	Issue Date	Issued Qty	Cost Amount
D4708-1 Lanyard	2.0000		7/6/2017	2.0000	\$8.340
D4709-1 Spring Clip	4.0000		7/6/2017	4.0000	\$22.171
D4711-041 Expandable Pin Assembly, Modified	4.0000		7/12/2017	1.0000	\$172.814
				Total Matl Amts:	\$203.325

Work Order ID: 161978

161978

Parent Item: D4704-041

D4704-041

Parent Item Name: Expandable Pin Assembly

Start Date: 5/31/2017

Required Date: 6/2/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS IPP REV:B
 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP REV:C 17.01.11AS
 PER DWG REV.B PRELIM DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4708-1		Manufactured	No			110	Each	22.0000	1	2			
D4708-1									**				
Lanyard													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST120			22					
					126258			7					
					<u>150504</u>			15					
D4709-1		Manufactured	No			110	Each	9.0000	2	4			
D4709-1									**				
Spring Clip													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST120			9					
					154306			1					
					156360			4					
					<u>157215</u>			4					
D4711-041		Manufactured	No			110	Each	5.0000	2	4			
D4711-041									**				
Expandable Pin Assembly, Modified													
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST120			5					
					<u>155796</u>			5					

DAS
JUL 06 2017
9-89

JUL 06 2017

DAS
6
9-81

161841

B-162259

